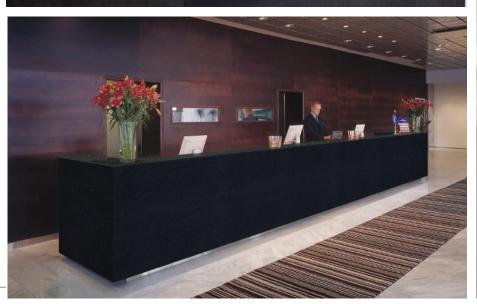
# •oupontelli®

## FUSION OF BEAUTY AND FUNCTIONALITY











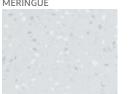
#### Montelli<sup>®</sup> Surfaces

Montelli<sup>®</sup> Surfaces is a decorative material, which can be used in a variety of interior applications in both commercial and residential sectors. A composite product, Montelli<sup>®</sup> Surfaces is produced by a continuous casting process, meeting strict quality control standards.

It is supplied in sheets and can be used to create wall panels, coffee tables, reception desks, kitchen countertops, bathroom vanities and shower surrounds, as well as many other applications. Because the material is solid, and uniform right through the surface is durable, non-porous, hygienic and repairable. These performance benefits make Montelli® Surfaces a suitable material for areas subject to heavy use. Montelli® sheets can be cut, routed, joined with inconspicuous seams, sanded and engraved to create a wide variety of designs, color inlays and effects.

### Introducing new Colors of Montelli® Surfaces

MERINGUE





BILBERRY







RIVERSTONE



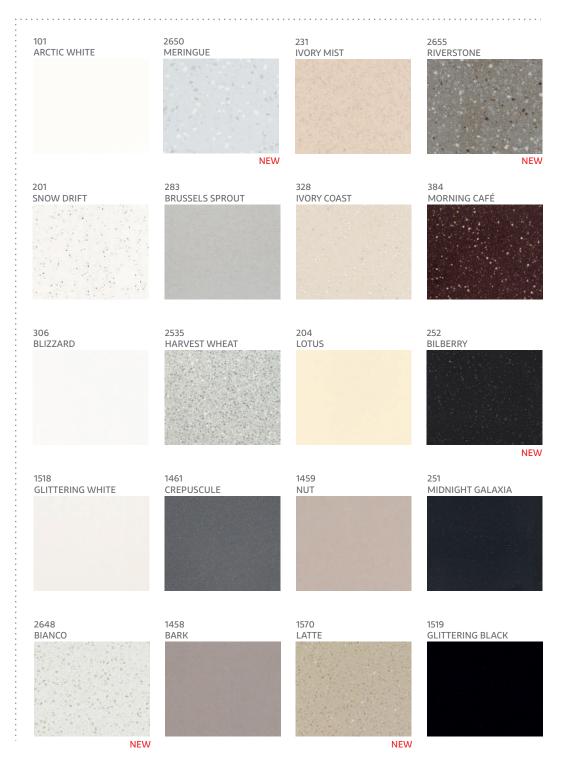




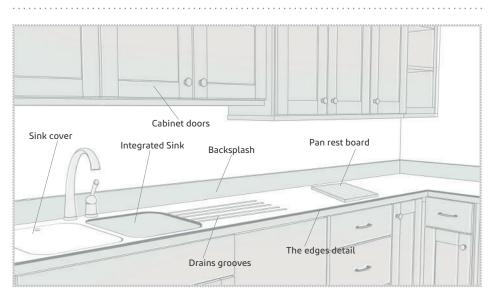




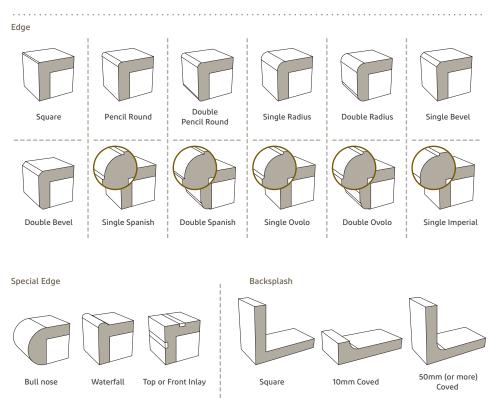
#### Colors of Montelli® Surfaces



#### Montelli® Surfaces in Kitchen



#### Edge Types



#### Montelli® Surfaces Competitive Advantages

		2	-ANINALE	GRAMITE	Clappide 2	MONTELLIE
		4000	WEZ	en la	Provent in the second s	10'1
	Seamless joints on surface	x	x	×	×	~
10	Seamless connection with sink	×	×	×	×	$\checkmark$
aesthetics	Seamless connection with a kitchen apron (rear rim )	×	×	×	×	~
esth	Perfect pairing with various patterns of woods / enamel	×	×	×	×	~
ø	Seamless insertion of other colors of Montelli®	×	×	×	×	$\checkmark$
esigr	Solid edge with antiperelivom to Waterfall Edge	$\checkmark$	x	$\checkmark$	$\checkmark$	$\checkmark$
of de	Unbounded leading edge design	×	×	~	$\checkmark$	~
Freedom of design	Flush drains	×	×	~	~	$\checkmark$
	Any form of flat countertop	$\checkmark$	$\checkmark$	$\checkmark$	~	$\checkmark$
ш	Built-in holders for hot dishes	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	~
	The choice of surface finish	x	x	~	~	~
e	Easy to care for a seamless surface	×	×	×	×	$\checkmark$
Hygiene	Non-porous	×	×	x	x	$\checkmark$
H	Easy stain removal with household cleaners	×	~	~	~	~
	Easily renewable 'At home'	×	×	×	×	$\checkmark$
Durability	Easily repairable 'At home'	×	×	×	×	$\checkmark$
urat	Absence of traces from repair	×	×	×	×	$\checkmark$
	Impact resistance	x	x	~	$\checkmark$	$\checkmark$

Comparison of Montelli® Surfaces with other surface materials

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#### Montelli<sup>®</sup> Surfaces, Combined Harmony

Colors and aesthetics of Montelli<sup>®</sup> Surfaces will allow you to create harmonious combinations between the countertop and the kitchen cabinets made from various shades and patterns of wood or enamel. This combined harmony of kitchen elements will always attract attention of people, ensuring your choice to be highly appreciated.



MERINGUE



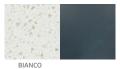
CREPUSCULE



BARK







BILBERRY

#### **Technical Data**

PROPERTY	RESULT	UNIT	TESTING METHOD	*
Density	1,797	g/cm3	UNE-EN ISO 1183-1	1
Flexural strength	51,2	MPa	UNE-EN ISO 178	1
Flexural modulus	9730	MPa	UNE-EN ISO 178	1
Deflection at flexural strength	0,63	%	UNE-EN ISO 178	1
Compressive strength	123	MPa	UNE-EN ISO 604	1
Deformation at break	3,7	%	UNE-EN ISO 604	1
Tensile strength	33,8	MPa	UNE-EN ISO 527-2	1
Elongation at break	0,52	%	UNE-EN ISO 527-2	1
Load test	no cracks /no breaks	Residual deflection <0,25 mm	ISO 19172-2 clause 7	1
mpact resistance (large-diameter ball drop)	no breaks	Imprint <10mm /no breaks	ISO 19172-2 clause 8	1
Light Fastness (Xenon Arc)	Rating 4/5*	Rating requirement	ISO 19172-2 clause 9	1
Stain/ chemical resistance	Rating 4/5*	Rating 3* requirement	ISO 19172-2 clause 10.1-2	1
Resistance to cigarette burns	Rating 3*	Rating 3* requirement	ISO 19172-2 clause 11	1
Resistance to dry heat (180° C)	Rating 5*	Rating 3* requirement	ISO 19172-2 clause 12	1
Resistance to wet heat	Rating 4*	Rating 3* requirement	ISO 19172-2 clause 13	1
Hot/cold cycle water resistance heat	no failure		ISO 19172-2 clause 14	1
Hardness (Barcol)	67+/-3		ISO 19172-2 clause 15	1
Hardness (ball)	300+/-20	N/mm2	ISO 19172-2 clause 15	1
Hardness (Rockwell)	92+/-1		ISO 19172-2 clause 15	1
Dimensional stability (humidity (90+/-3)%RH))	0,03	% requirement <0,16	ISO 4586-2 clause 11	1
Dimensional stability (humidity (15+/-5)%RH))	0,08	% requirement <0,16	ISO 4586-2 clause 11	1
Resistance to immersion in boiling water	Rating 5*	increase <2%, shine min rating 4*	ISO 4586-2 clause 7	1
Resistance to surface wear	0,02	% weight variation for rev	ISO 4586-2 clause 6	1
Hardness of surface (Mohs index)	2-3		DIN EN 101	5
Slip resistance with 120 μm grit	resistance with 120 µm grit Passes R9 Requirement			5
Slip resistance with 150 μm grit	Passes R9 Requirement	nt	DIN 51130	5
Fire classification	Euroclass B-s1, do		EN 13501-1:2002	2
Reaction to fire	Class M2		NF P 92-501	3
Smoke opacity and gas toxicity	Class Fo		NF F 16-101	4

\* Rating 5: no visible change

\* Rating 4: minor change of shine and/or colour-only visible at certain angles of view

\* Rating 3: moderate change of shine and/or colour

\* Rating 2: distinct change of shine and/or colour

\* Rating 1: surface damage and/or blistering

(1) Test report AT-0325/12 from Aimplas 11-2011

(2) Classification Report 11691 C from Warrington Fire Gent - Belgium/08-2005

(3) Classification Report 11891-04 from SME/Group SMPE - France/10-2004

(4) Classification Report 11925-04 from SME/Group SMPE - France/11-2004

(5) Test Report Q IWQ MBL 734 1109-1 from LGA – Germany/04-2004

#### To know more about Montelli®, please call:

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